



ALUMINIUM CAN BODY SPECIFICATION 202/211×408 (Standard 330ml)

1) MATERIAL SPECIFICATION

- (a) Material : Aluminium alloy
Type 3004 or 3104
- (b) Temper : H19
- (c) Coil Thickness : $0.270 \pm 0.005\text{mm}$

2) PHYSICAL SPECIFICATION

- (a) Can Height : $115.20 \pm 0.38\text{mm}$
- (b) Flange Width : $2.08 \pm 0.25\text{mm}$
- (c) Neck Plug Diameter : $52.40 \pm 0.25\text{mm}$
- (d) Overflow Capacity : $357.5 \pm 2.0\text{ml}$

3) INTERNAL COATING MATERIAL

Water-Based Modified Epoxy Resin

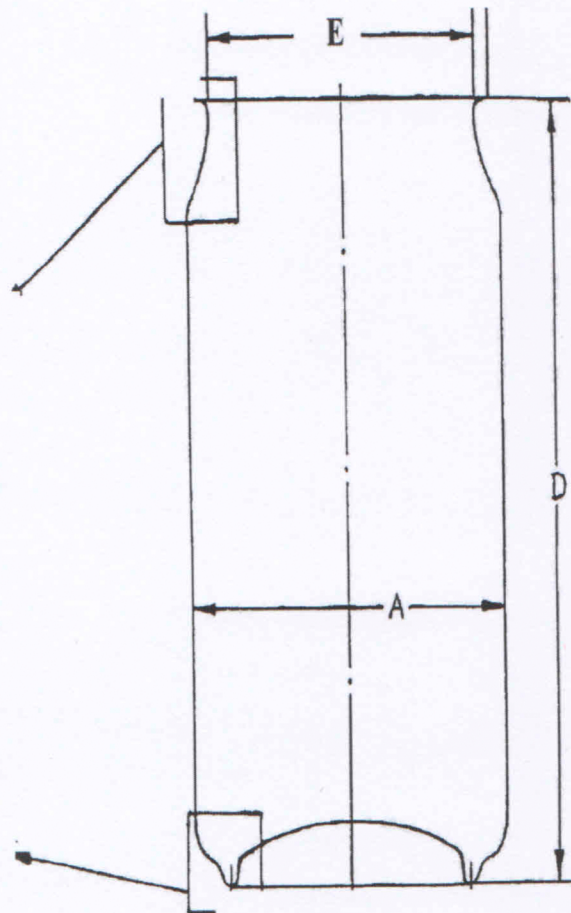
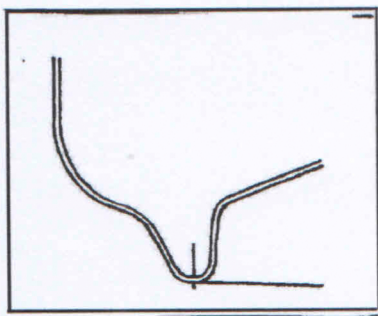
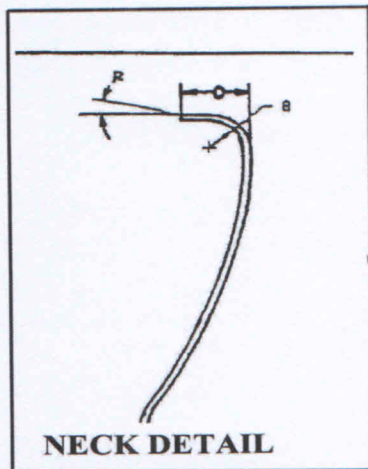
4) MECHANICAL SPECIFICATION

- (a) Internal Pressure Resistance : 610KPa min.
- (b) Axial Column Strength : 0.80KN min.

5) PACKING SPECIFICATION

- (a) Cans Per Layer : 389
- (b) Layers Per Pallet : 20
- (c) Cans Per Pallet : 7780
- (d) Net Weight : 82kg Apprx.
- (e) Gross Weight : 125kg Apprx

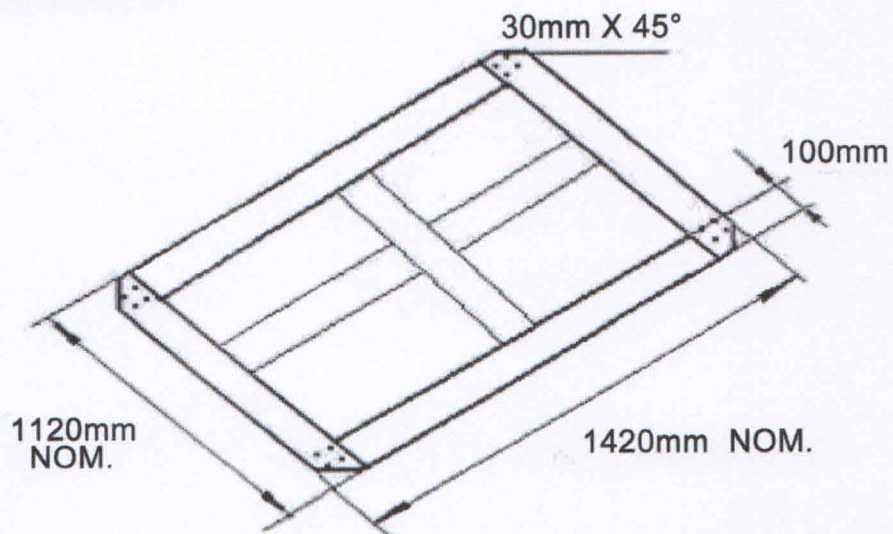
6) CAN BODY



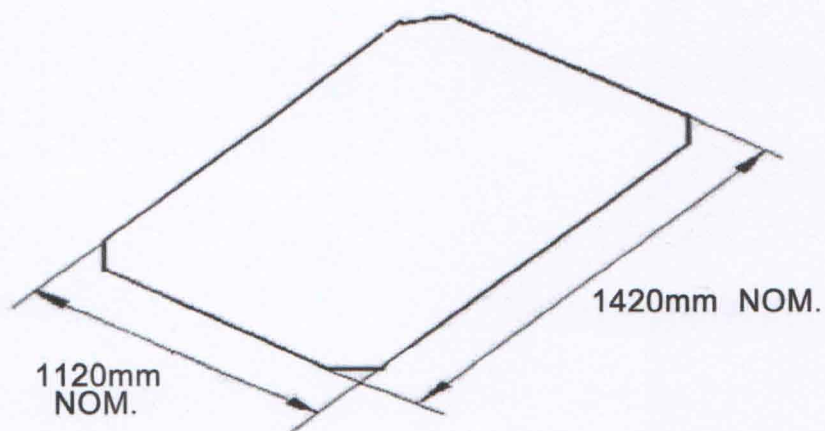
A	66.04mm ref.	D	115.20 ± 0.38mm
B	1.524mm ref.	E	52.40 ± 0.25mm
C	2.08 ± 0.25mm	R	0-12

7) PACKING MATERIAL

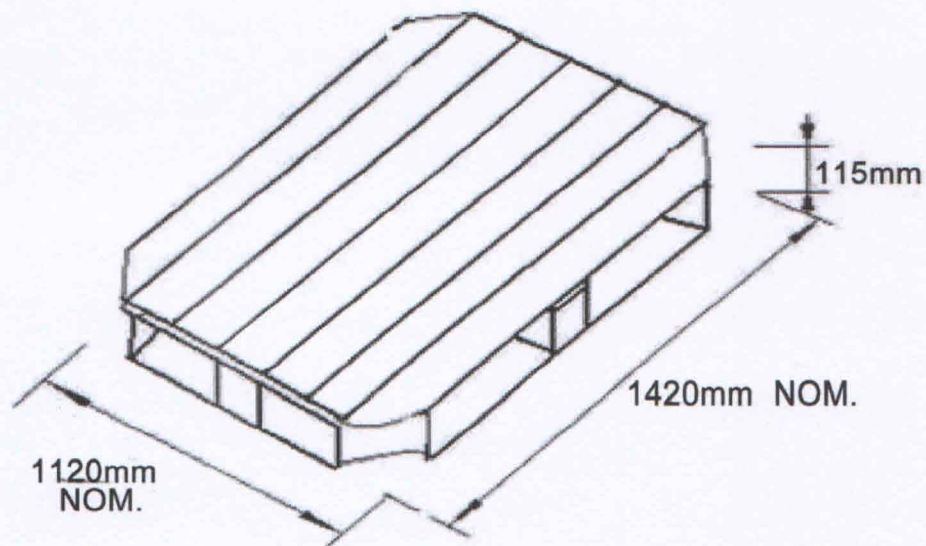
TOP FRAME



PAPER SHEET LAYER



4-WAY PALLET



8) CAN BODY COMPRESSION PACK

